

[0138]

ABSTRACT

It is an object of the present invention to provide an
5 adhesive film which is used for producing, by a laminating
method, a flexible metal-clad laminate in which the change
in dimensions is suppressed, a flexible metal-clad laminate
including the adhesive film, and a production method
therefor. The present invention relates to an adhesive film
10 including a polyimide film and an adhesive layer containing
a thermoplastic polyimide, the adhesive layer being disposed
on at least one surface of the polyimide film, a flexible
metal-clad laminate produced by laminating a metal foil to
the adhesive film with a thermal roll laminator, and a
15 production method therefor, wherein the polyimide film is
formed by a process including step (A) of mixing a polyamic
acid solution, a dehydrating agent, and an imidization
catalyst, and casting and applying the mixture onto a
support to form a gel film; step (B) of stripping off the
20 gel film and fixing both ends of the gel film; and step (C)
of heating and transporting the film with both ends being
fixed in a state loosened in the TD direction.